

SECURITIES AND EXCHANGE COMMISSION

WASHINGTON D.C. 20549

FORM 11-K

(Mark One)

ANNUAL REPORT PURSUANT TO SECTION 15(d) OF THE  
SECURITIES EXCHANGE ACT OF 1934 [FEE REQUIRED]

For the fiscal year end December 31, 1993

OR

TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE  
SECURITIES EXCHANGE ACT OF 1934 [NO FEE REQUIRED]

Commission file number 0-12477

RETIREMENT AND SAVINGS PLAN FOR AMGEN MANUFACTURING, INC.  
State Road 31, Kilometer 24.6, Juncos, Puerto Rico 00777  
(Full title and address of the plan)

AMGEN INC.

(Name of issuer of the securities held)

1840 Dehavilland Drive, Thousand Oaks, California 91320-1789  
(Address of principal executive offices) (Zip Code)

Exhibit filed with this report:

Consent of Ernst & Young, Independent Auditors

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act  
of 1934, the trustees have duly caused this annual report to be  
signed by the undersigned hereunto duly authorized.

Retirement and Savings Plan  
for Amgen Manufacturing, Inc.  
(Name of Plan)

Date: 6/28/94

By: /s/PETER S. GARCIA

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Peter S. Garcia  
Controller,  
Amgen Manufacturing, Inc.

CONSENT OF ERNST & YOUNG, INDEPENDENT AUDITORS

We consent to the incorporation by reference in the Registration Statement (Form S-8 No. 33-47605) pertaining to the Retirement and Savings Plan for Amgen Manufacturing, Inc. and in the related Prospectus of our report dated March 18, 1994, with respect to the financial statements and supplemental schedules of the Retirement and Savings Plan for Amgen Manufacturing, Inc. included in this Annual Report (Form 11-K) for the year ended December 31, 1993.

/s/ERNST & YOUNG  
San Juan, Puerto Rico  
June 28, 1994